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# 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

### **Product information**

Trade name	ELATUR® CH CYCLOHEXANE-1,2-DICARBOXYLIC ACID, DIISONONYL ESTER
Company	Evonik Industries AG Performance Intermediates Product Stewardship Postfach D-45764 Marl
Telephone Telefax	+49 (0)2365/49-6172 +49 (0)2365/49-2670
Email address	msds-performance-intermediates@evonik.com
Emergency telephone number Emergency telephone number(Telefax)	+49 (0)2365/49-2232 +49 (0)2365/49-4423
	(Werkfeuerwehr, Infracor GmbH)
Use of the Substance / Preparation	Plasticiser for Polymers Phlegmatiser (to dilute organic peroxides) Construction Chemicals Manufacture of Coatings, Inks and Artist's Colours Preparation of Lubricants Preparation of Adhesives
REACH-No.	01-0000017810-74

# 2. HAZARDS IDENTIFICATION

# Classification according to Regulation (EC) No. 1272/2008 [CLP]

Labelling not required according to EU-CLP Ordinance (1272/2008).

### Classification as per Directive 67/548/EC or Directive 1999/45/EC

No labelling required

### **GHS-Labelling**

Statutory basis

Labelling not required according to EU-CLP Ordinance (1272/2008).

### **Other Hazards**

No specific hazards are known.

Not a PBT, vPvB substance as per the criteria of the REACH Regulation.

# 3. COMPOSITION/INFORMATION ON INGREDIENTS

Information on ingredients / Hazardous components as per EU-CLP Regulation (EC) No. 1272/2008

<ul> <li>Cyclohexane-1,2-dicarboxylic acid, diisononyl ester</li> </ul>					
CAS-No.	166412-78-8	EC-No.	431-890-2	REACH-No.	01-0000017810-74

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Information on ingredients / Hazardous components as per Directive 67/548/EC or Directive 1999/45/EC

<ul> <li>Cyclohex</li> </ul>	kane-1,2-dicarbo	oxylic acid, diis	ononyl ester		
CAS-No.	166412-78-8	EC-No.	431-890-2	REACH-No.	01-0000017810-74

Texts of H phrases, see in Chapter 16 See chapter 16 for text of risk phrases

### 4. FIRST AID MEASURES

### Description of first aid measures

Take care of your own personal safety. Take off all contaminated clothing immediately.

### Inhalation

Bring affected person outside and ensure that he/she is comfortable. If symptoms persist, call a physician.

### Skin contact

Wash off with plenty of water and soap immediately. If symptoms persist, call a physician.

#### Eye contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses if this can be easily done. Protect unharmed eye. Seek medical advice.

### Ingestion

If swallowed, rinse mouth with water (only if the person is conscious). Seek medical advice immediately.

### Most important symptoms and effects, both acute and delayed

### Hazards

None known

### Indication of any immediate medical attention and special treatment needed

Symptomatic treatment. No specific antidote known.

### **5. FIRE-FIGHTING MEASURES**

### Suitable extinguishing media

Water spray, foam, CO2, dry powder.

### Unsuitable extinguishing media

high volume water jet

### Special hazards arising from the substance or mixture

In case of fire cool endangered containers with water. Product is flammable.

May be released in case of fire: carbon monoxide, carbon dioxide.

### Special protective equipment for fire-fighters

Respiratory protective equipment independent of surrounding air, chemical protective suit

### Advice for firefighters

Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

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Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

### 6. ACCIDENTAL RELEASE MEASURES

### Personal precautions, protective equipment and emergency procedures

Wear personal protective equipment; see section 8. Avoid contact with skin and eyes. Ensure adequate ventilation.

## **Environmental precautions**

Do not allow entrance in sewage water, drainage systems, stretches of water, soil. Issue an immediate alarm report to the company environmental protection department if the product unintentionally leaves the production area.

### Methods and material for containment and cleaning up

Take up mechanically or with an absorbent material.Fill into marked, sealable containers.To be disposed of in compliance with existing regulations.Suitable binder:universal absorbent, diatomaceous earth, oil absorbent

### 7. HANDLING AND STORAGE

### Handling

### Precautions for safe handling

Wear personal protective equipment; see section 8.

Avoid contact with skin, eyes and clothing.

If possible, use material transfer/filling, metering and blending plants that are closed, or provide for local suction devices.

Provide adequate ventilation.

### Advice on protection against fire and explosion

Normal measures for preventive fire protection.

### **Temperature class**

Т2

### Storage

### Conditions for safe storage, including any incompatibilities

Store in the original receptacle, keeping this tightly sealed, under cool and dry conditions.

### Advice on common storage

Observe prohibition against storing together! Incompatible with strong oxidizing agents.

### German storage class

10 - Combustible liquids neither in Storage Class 3A nor 3B

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

## **Control parameters**

### DNEL/DMEL values

Remarks

not necessary (see chapter 15)

### **PNEC** values

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Remarks

not necessary (see chapter 15)

# Engineering measures

If possible, use material transfer/filling, metering and blending plants that are closed.

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# **Exposure controls**

Further information ACGIH (American Conference of Governmental Industry Hygienists)

# Personal protective equipment

# **Respiratory protection**

In case of dusts/vapours/aerosols being formed or if the limit values like TLV are exceeded: use respiratory equipment with suitable filter (filter type A) or wear a self contained respiratory apparatus

# Hand protection

Chemical-resistant protective gloves (EN 374)

Glove material suitable protective gloves, e.g. nitrile-butadiene rubber (NBR) gloves Selection of protective gloves to meet the requirements of specific workplaces.

Suitability for specific workplaces should be clarified with protective glove manufacturers.

The information is based on our own tests, references from the literature and information from glove manufacturers, or derived by analogy with similar materials.

Remember that the useful time per day of a chemical protection glove may be much shorter than the permeation time determined according to EN 374 due to the many different influential factors involved (e.g. temperature).

# Eye protection

Safety glasses with side-shields

# Skin and body protection

Select materials and equipment for physical protection depending on the concentration and volume of hazardous substances and the workplace involved.

# Hygiene measures

Remove contaminated or saturated clothing.

Avoid contact with skin and eyes.

Do not inhale vapours / aerosols.

Wash hands before breaks and at the end of workday.

Smoking, eating and drinking should be prohibited in the application area.

Handle in accordance with good industrial hygiene and safety practices.

# **Protective measures**

Wear suitable protective clothing.

# **Environmental exposure controls**

Emissions from venting and processing equipment should be checked in order to ensure that the requirements of the Environmental Protection Law are satisfied. In some cases, exhaust air scrubbers, filters or technical changes to the processing plant will be required in order to decrease emissions to acceptable values. See sections 6 and 7.

# 9. PHYSICAL AND CHEMICAL PROPERTIES

### Appearance

Form	liquid
Colour	colourless
Odour	almost odourless
Smell threshold:	No data available

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Information	on basic physi	cal and chemical prope	rties	
рН		No data available Cannot be determine	d due to low level of so	lubility in water.
Pour point		-54 °C Method: DIN / IS	O 3016	
Boiling point/ra	nge	ca. 394 °C (1013 hl Method: EEC me At normal pressure, t	<sup>D</sup> a) hthod 92/69/EEC, A 2 he substance decompo	oses when distilled.
Flash point		224 °C Method: EEC me Prolonged thermal ex combustible cleavage	(closed cup) ethod 92/69/EEC, A 9 oposure might result in t products.	the release of outgassing
Evaporation ra	te	no data available		
Flammability (s	solid, gas)	not applicable liquid		
formation of fla	mmable gases	Does not produce hig Not to be expected ir	ghly inflammable gases a view of the structure	in combination with water.
Ignition temper	ature	330 °C (998 hPa) Method: EEC me	thod 92/69/EEC, A.15	
Autoinflammab	ility	Not to be expected in	view of the structure	
Self heating		Note: The substance or mix	kture is not classified as	s self heating.
Thermal decon	nposition	> 278 °C (1013	3 hPa)	
		Prolonged thermal excombustible cleavage	xposure might result in t e products.	the release of outgassing
Oxidizing prop	erties	not oxidizing Not to be expected ir	view of the structure	
Explosiveness		Not to be expected ir Not explosive as defi	n view of the structure ned by EU hazardous s	substance law.
Lower explosic	ın limit	The thermal decomposed of the determined of the determined limit. Theoretical consideral It must be assumed to this liquid will form exposed of the determined lower of the de	osition behavior (cf. "Th rmination of meaningfu tion hat the vapors and deg (plosive mixtures when temperature ) or >= 33 with air. 15794 prox. 1013kPa ecomposition behavior ( explosion point is only	ermal Decomposition") does I values of the lower explosion radation products released by a concentration of >= 40 g/Nm3 (200°C mixture (cf. "Thermal Decomposition" of limited significance.
Upper explosio	n limit	Due to the thermal de	ecomposition behavior (	(cf. "Thermal Decomposition"

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		the lower ex	plosion limit	cannot be determined	
Vapour pressure		< 0,000001 Method:	hPa EEC method	(20 °C) J 92/69/EEC, A 4	
Density		0,95 g/cm3 Method:	(20 °C) DIN 51757		
Relative density		0,95 Method:	(20 °C) OECD Test	Guideline 109	
Metal corrosion		Does not co	orrode metal.		
Solubility/qualitativ	Solubility/qualitative		rganic solven	ts	
Water solubility		< 0,02 mg/l Method:	(25 °C) Directive 92/	/69/EEC A.6	
Partition coefficier	Partition coefficient (n-octanol/water)		10 EEC method	(25 °C) d 92/69/EEC, A 8	
Viscosity, dynamie	2	52,24 mPa. Method:	s(20 °C) DIN 51 562		
			s(40 °C) DIN 51 562		
Viscosity, kinemat	Viscosity, kinematic		no data available		
SADT	SADT		Not to be ex	pected in view of the	structure
Vapour density		No data available			
Molecular Weight		424,66 g/Mo	lo		
Further inform	ation				
Surface tension		30,7 mN/m	(20 °C)		

# **10. STABILITY AND REACTIVITY**

Reactivity	no data available
Chemical stability	Under normal conditions: stable.
Possibility of hazardous reactions	Reaction with strong oxidants.
	No hazardous reactions are known if properly handled and stored.
Conditions to avoid	Keep away from heat and sources of ignition. To avoid thermal decomposition, do not overheat.
Incompatible materials	strong oxidizing agents
Hazardous decomposition products	In case of fire or thermal decomposition production of, for example, carbon monoxide, carbon dioxide
	Prolonged thermal exposure might result in the release of outgassing

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combustible cleavage products., see item 9

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11. TOXICOLOGICAL INFORMA	TION			
Acute oral toxicity	LD50 rat(male/female): > 5000 mg/kg Method: OECD TG 423			
Acute inhalation toxicity	No test results available.			
	Effects of breathing high concentrations of vapour may include: possibly irritating			
Acute dermal toxicity	LD50 rat(male/female): > 2000 mg/kg Method: OECD Guide-line 402			
Skin irritation	Rabbit / 4 h / Labelling not required according to EU-CLP Ordinance (1272/2008). Slight irritation possible. Method: OECD Test Guideline 404			
Eye irritation	Rabbit / 24 h / No labelling obligation as per UN-GHS. not irritating Method: OECD Guide-line 405			
Sensitization	Magnusson & Kligman guinea pig: not sensitizing Method: Maximisation Test OECD Test Guideline 406			
Assessment of STOT single exposure	Based on the information available, organ-specific toxicity is not to be expected after one single exposure.			
Assessment of STOT repeat exposure	Assessment: Caused kidney effects in male rats which are not considered relevant to humans.			
Risk of aspiration toxicity	No evidence of aspiration toxicity			
Gentoxicity in vitro	Ames test Salmonella typhimurium no evidence of mutagenic effects Metabolic activation: S-9 rat liver mix Method: Mutagenicity (Salmonella typhimurium - reverse mutation assay) Bacterial reverse mutation assay S. typhimurium / E. coli negative			
	Method: OECD TG 471			
	chromosomal aberration Chinese hamster (V 79 -cells) none mutagenic / genotoxic effects Metabolic activation: S-9 rat liver mix Method: OECD TG 473			
Gentoxicity in vivo	chromosomal aberration mouse intraperitoneal negative Method: Mutagenicity (micronucleus test)			
Carcinogenicity	No cancerogenous effects were detected when high concentrations were given to experimental animals with the feed over a long period of time.			

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Toxicity to repro	duction	no evidence of reproduction	toxic properties		
Teratogenicity		no evidence of teratogenic properties			
Human experien	nce	No data available			
Toxicology A	Assessment				
Acute effects		Non-toxic after one-time ora Non-toxic in case of one-tim May cause slight irritant effe Does not irritate eyes.	al intake. ne contact with skin. ects on skin.		
Sensitization Repeated dose toxicity		No sensitizing effects. Not relevant for humans due to animal-specific mechanisms of action. (see Toxicity in case of repeated exposure)			
CMR assess	ment				
Carcinogenicity		No cancerogenous effects v given to experimental anima	vere detected when als with the feed ove	high concentrations were er a long period of time.	
Mutagenicity		No mutagenic effects were microorganisms, cell culture Tests on bacterial or mamm effects.	determined in variou es and in vivo data. nalian cell cultures d	us investigations of id not show mutagenic	
Teratogenicity		Did not show teratogenic eff	fects in animal expe	eriments.	
Toxicity to repro-	duction	Animal model trials have pro	oduced no evidence	e of fertility damage.	

# **12. ECOLOGICAL INFORMATION**

Biodegradability

# Elimination information (persistence and degradability)

aerobic inoculum: Community sewage sludge Exposure time: 28 d Result: 40 - 50 % Method: (CO2; Sturm test / OECD 301 B) aerobic inoculum: Community sewage sludge

Exposure time: 60 d Result: 90 - 100 % biodegradable Method: (CO2; Sturm test / OECD 301 B)

### Behaviour in environmental compartments

Bioaccumulation	Species: Brachydanio rerio (zebra fish) Exposure time: 30 d Bioconcentration factor (BCF): 189 Method: OECD 305 Not to be expected.
Mobility	logKOC: 6,59 (Soil) Adsorption on the floor occurs Method: OECD TG 121 HPLC screening method

### **Ecotoxicity effects**

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Toxicity to fish		LC50 static test Brachydanio rerio: > 100 mg/l / 96 h Analytical monitoring:no Method: OECD TG 203 In the range of water solubility not toxic under test conditions. The reported toxic effects relate to the nominal concentration.			
Toxicity in aquatic invertebrates		EC50 static test Daphnia magna: > 100 mg/l / 48 h Analytical monitoring:no Method: OECD 202 part 1 The reported toxic effects relate to the nominal concentration. The test product is slightly soluble in the test medium. An eluate was tested.			
Toxicity to algae		ErC50 static test scenedesmus subspicatus: > 100 mg/l / 72 h End point: growth rate Analytical monitoring:no Method: OECD TG 201 The reported toxic effects relate to the nominal concentration. The test product is slightly soluble in the test medium. An eluate was tested. NOEC static test scenedesmus subspicatus: >= 100 mg/l / 72 h Analytical monitoring:no Method: OECD TG 201 The reported toxic effects relate to the nominal concentration. The test product is slightly soluble in the test medium.			
Toxicity to bac	teria	EC 20 Respiration inh Analytical monitoring:no Method: OECD TG 209 aerobic (limit test)	ibition Community sewa	ige sludge: > 1000 mg/l / 3 l	
chronic toxicity	r in fish	No test results availab	le.		
chronic toxicity	r in daphnia	NOEC semi-static test End point: Reproduction Analytical monitoring:yes Method: OECD 211 The test product is slig tested in the presence Limit Test In the range of water s	t Daphnia magna: >= 0, Test ghtly soluble in the test r of emulsifiers solubility not toxic under	,021 mg/l / 21 d medium. test conditions.	
Toxicity in orga the soil	anisms which live in	LC50 artificial soil Eise End point: mortality Method: OECD 207 The reported toxic effe	enia foetida: > 1000 mg ects relate to the nomina	/kg / 14 d al concentration.	
Toxicity in terre	estrial plants	NOEC Avena sativa ( Method: OECD 208	Gramineae): >= 1000 r	ng/kg / 20 d	
		NOEC Brassica napus Method: OECD 208	s (Brassicaceae): >= 1	000 mg/kg / 20 d	
		NOEC Vicia sativa: > Method: OECD 208	⊳= 1000 mg/kg  / 20 d		

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### Further information on ecology

Further Information	Do not allow entrance in sewage water, soil stretches of water,
	groundwater, drainage systems.

### Ecotoxicology Assessment

Acute aquatic toxicity	The substance does not show acute toxicity in aquatic organisms.
Chronic aquatic toxicity	Not to be expected.
	The substance does not have any chronic effects on water solubility.
Toxicity Data on Soil	The substance does not show any effects on terrestrial organisms.
Other Environmental Relevant	No test results available.
Organisms	
Impact on Sewage Treatment	Properly treated effluents containing low concentrations of the product are not expected to inhibit the activated sludge in a sewage plant.

### **Results of PBT assessment**

Not a PBT, vPvB substance as per the criteria of the REACH Regulation.

### **13. DISPOSAL CONSIDERATIONS**

### Product

With respect to local regulations, e.g. dispose of to waste incineration plant No waste key number as per the European Waste Types List can be assigned to this product, since such classification is based on the (as yet undetermined) use to which the product is put by the consumer. The waste key number must be determined as per the European Waste Types List (decision on EU Waste Types List 2000/532/EC) in cooperation with the disposal firm / producing firm / official authority.

### **Uncleaned packaging**

Contaminated packaging should ideally be emptied; it can then be recycled after having been decontaminated. Packaging which cannot be decontaminated should be disposed of like the material.

# **14. TRANSPORT INFORMATION**

# Transport/further information

Not dangerous according to transport regulations.

# **15. REGULATORY INFORMATION**

Chemical safety assessment : No substance safety assessment is required for this product.

### **National legislation**

employment restriction

The employment limitations under the protection of young persons act, the laws on pregnant women and young mothers and work at home is/are to be observed.

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Prohibited Chemicals Ordinance

Comply with restrictions according to Annex XVII of the REACH Directive (1907/2006).

## **16. OTHER INFORMATION**

Risk phrase (R phrase) texts

### **Texts of the H-phrases**

### **Further information**

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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# Legend

ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADNR	European agreement concerning the international carriage of dangerous goods by inland waterways (ADN)
ASTM	American Society for Testing and Materials
ATP	Adaptation to Technical Progress
BCF	Bioconcentration Factor
BetrSichV	German Ordinance on Industrial Safety and Health
c. c.	closed cup
CAS	Chemical Abstract Services
CESIO	European Committee of Organic Surfactants and their Intermediates
ChemG	German Chemicals Act
CMR	Carcinogenic-Mutagenic-toxic for Reproduction
DIN	German Institute for Standardization
DNEL	Derived No Effect Level
EINECS	European Inventory of Existing Commercial Chemical Substances
GefStoffV	German Ordinance on Hazardous Substances
GGVSEB	German ordinance for road, rail and inland waterway transportation of dangerous goods
GGVSee	German ordinance for sea transportation of dangerous goods
GLP	Good Laboratory Practice.
GMO	Genetic Modified Organism
IATA DGR	International Air Transport Association – Dangerous Goods Regulations
ICAO-TI	International Civil Aviation Organisation - Technical Instructions
IMDG Code	International Maritime Dangerous Goods Code
ISO	International Organization For Standardization
LOAEL	Lowest Observed Adverse Effect Level
LOEL	Lowest Observed Effect Level
NOAEL	No Observed Adverse Effect Level
NOEC	No Observed Effect Concentration
NOEL	No Observed Effect Level
o. c.	open cup
OECD	Organisation for Economic Cooperation and Development
OEL	Occupational Exposure Limit
PBT	Persistent, Bioaccumulative, Toxic
PEC	Predicted Environmental Concentration
PNEC	Predicted No Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
ТА	Technical Instructions (German Ordinance)
TPR	Third Party Representative (Art. 4)
TRGS	Technical Rules for Hazardous Substances (German Regulations)
VCI	German "Verband der Chemischen Industrie e. V."
vPvB	Very Persistent, Very Bioaccumulative
VOC	Volatile Organic Compounds
VwVwS	German Administrative Regulation on the Classification of Substances Hazardous to Waters into Water Hazard Classes
WGK	German Water Hazard Class
who	World Health Organization