

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Revision date: 11/17/2023 Supersede: 3/2/2020 Version: 2.3

SECTION 1: Identification

1.1. Identification

| Product form | : | Substance |
|----------------|---|---|
| Substance name | : | Monoethanolamine |
| CAS | : | 141-43-5 |
| Synonyms | : | 2-aminoethanol; ethanol, 2 amino; ethanolamine; MEA; olamine. |

1.2. Recommended use and restrictions on use

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Substance usage
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: Manufacture of substance, formulation and repackaging of substances and mixtures including use as a grinding aid for cement manufacture, use in agrochemicals, use as an intermediate, use in construction chemicals (e.g. cement and concrete), gas treatment, water treatment, metal working fluids/rolling oils, electroplating, use as additive in PU systems, processing aid for paper, textile and leather, use in detergents and cleaners, use in personal care products, use in biocidal products (non active component e.g. wood protection), use in coatings including printing inks, use in oilfield chemicals-onshore use, use in adhesives and sealants, use in laboratories, use in lubricants.

1.3. Supplier

INEOS Oxide 21255 A Louisiana Hwy 1 South Block 5501 Plaquemine, Louisiana 70764 USA T (866) 865-4765 www.ineosoxide.com

1.4. Emergency telephone number

Emergency number

: Chemtrec: + (800) 424-9300 1-703-572-3887 (Outside the US)

INEOS Derivatives Lavera SAS

Avenue de la bienfaisance BP6

FR-13117 Lavera

T +33 4 42 35 80 00

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

| Flammable liquids Category 4 | H227 | Combustible liquid |
|--|------|--|
| Acute toxicity (oral) Category 4 | H302 | Harmful if swallowed |
| Acute toxicity (dermal) Category 4 | H312 | Harmful in contact with skin |
| Acute toxicity (inhalation:dust,mist) Category 4 | H332 | Harmful if inhaled |
| Skin corrosion/irritation Category 1 | H314 | Causes severe skin burns and eye damage |
| Serious eye damage/eye irritation Category 1 | H318 | Causes serious eye damage |
| Reproductive toxicity Category 2 | H361 | Suspected of damaging fertility or the unborn child (Inhalation, |
| | | Dermal, oral) |
| Specific target organ toxicity – Single exposure, Category 3, | H335 | May cause respiratory irritation |
| Respiratory tract irritation | | |
| Hazardous to the aquatic environment – Chronic Hazard Category 3 | H412 | Harmful to aquatic life with long lasting effects |
| Full text of H statements : see section 16 | | |

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US)

Signal word (GHS US) Hazard statements (GHS US)

Precautionary statements (GHS US)



- : Danger
- H227 Combustible liquid
 H302+H312+H332 Harmful if swallowed, in contact with skin or if inhaled
 H314 Causes severe skin burns and eye damage
 H318 Causes serious eye damage
 H335 May cause respiratory irritation
 H361 Suspected of damaging fertility or the unborn child (Inhalation, Dermal, oral)
 H412 Harmful to aquatic life with long lasting effects
 P201 Obtain special instructions before use.
 P202 Do not handle until all safety precautions have been read and understood.
 P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 P260 Do not breathe mist, spray, vapors.
 P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
 - P264 Wash thoroughly after handling.
 - P270 Do not eat, drink or smoke when using this product.
 - P271 Use only outdoors or in a well-ventilated area.
 - P273 Avoid release to the environment.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P301+P312 - If swallowed: Call a POISON CENTER, a doctor if you feel unwell.

P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.

P302+P352 - If on skin: Wash with plenty of water.

P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308+P313 - If exposed or concerned: Get medical advice/attention.

- P310 Immediately call a POISON CENTER, a doctor.
- P312 Call a POISON CENTER, a doctor if you feel unwell.
- P321 Specific treatment (see supplemental first aid instruction on this label).
- P322 Specific treatment (see supplemental first aid instruction on this label)
- P330 Rinse mouth.

P362+P364 - Take off contaminated clothing and wash it before reuse.

P363 - Wash contaminated clothing before reuse.

P370+P378 - In case of fire: Use dry extinguishing powder, foam, carbon dioxide (CO2) to extinguish.

P403+P233 - Store in a well-ventilated place. Keep container tightly closed.

P403+P235 - Store in a well-ventilated place. Keep cool.

P405 - Store locked up.

P501 - Dispose of contents / container by a local waste disposal company according to regional regulations.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

No additional information available

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 3: Composition/Information on ingredients

3.1. Substances

Name

: Monoethanolamine

| Name | Product identifier | % | GHS US classification |
|------------------------------|--------------------|--------|---|
| 2-aminoethanol, ethanolamine | CAS-No.: 141-43-5 | ≥ 99.5 | Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Skin Corr. 1B, H314 STOT SE 3, H335 |
| 2,2'-iminodiethanol | CAS-No.: 111-42-2 | ≤ 0.5 | Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 Repr. 2, H361 STOT RE 2, H373 |

Full text of hazard classes and H-statements : see section 16

3.2. Mixtures

Not applicable

SECTION 4: First-aid measures

4.1. Description of first aid measures

| First-aid measures general | : Observe (own) safety. If possible, approach victim and check vital functions. Treat symptoms starting with most life-threatening injuries and disorders. Keep victim under observation, possibility of delayed symptoms. Never give alcohol to drink. | | |
|--|---|--|--|
| First-aid measures after inhalation | : Remove victim into fresh air. Immediately consult a doctor/medical service. | | |
| First-aid measures after skin contact | : If possible, wipe up/dry remove chemical. Then rinse/shower immediately for 30 minutes with (lukewarm) water. Cut clothing; never remove burnt clothing from the wound. Do not give any pain medication. Consult a doctor/medical service. | | |
| First-aid measures after eye contact | : Rinse immediately with plenty of water for 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Consult a doctor/medical service. | | |
| First-aid measures after ingestion | : Rinse mouth with water. Immediately consult a doctor/medical service. Do not wait for symptoms to occur to consult Poison Center. | | |
| 4.2. Most important symptoms and effects (acute and delayed) | | | |
| Symptoms/effects after inhalation | Irritation of the respiratory tract. Irritation of the nasal mucous membranes. EXPOSURE TO HIGH CONCENTRATIONS: Headache. Nausea. Vomiting. Coughing. Dry/sore throat. Respiratory difficulties. FOLLOWING SYMPTOMS MAY APPEAR LATER: Risk of lung oedema. Corrosion of the upper respiratory tract. Risk of pneumonia. | | |
| Symptoms/effects after skin contact | : Caustic burns/corrosion of the skin. Blisters. | | |

- : Corrosion of the eye tissue.
 - AFTER INGESTION OF HIGH QUANTITIES: Nausea. Vomiting. Disturbances of consciousness. Feeling of weakness. Abdominal pain. Burns to the gastric/intestinal mucosa. Cramps/uncontrolled muscular contractions. Possible esophageal perforation. Shock. Low arterial pressure.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

Symptoms/effects after eye contact

Symptoms/effects after ingestion

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

| Suitable extinguishing media Unsuitable extinguishing media | Dry powder. Foam. Carbon dioxide. Water spray.Do not use a heavy water stream. | |
|--|---|--|
| 5.2. Specific hazards arising from the chemical | | |
| Fire hazard | : On burning: release of toxic and corrosive gases/vapours (ammonia, nitrous vapours, carbon | |

gases/vapours (hydrogen).

monoxide - carbon dioxide). Oxidizes slowly on exposure to air. This reaction is accelerated on exposure to temperature rise and (some) metals. Hazardous decomposition products in case of fire : Reacts on exposure to temperature rise with (some) metals: release of highly flammable

5.3. Special protective equipment and precautions for fire-fighters

| Protection during firefighting | : Gloves. Face shield. Corrosion-proof suit. Large spills/in enclosed spaces: self-contained |
|--------------------------------|---|
| | breathing apparatus. Large spills/in enclosed spaces: gas-tight suit. Heat/fire exposure: self- |
| | contained breathing apparatus. |
| Instructions | : Dilute toxic gases with water spray. Take account of toxic/corrosive precipitation water. Take |
| | account of toxic fire-fighting water. Use water moderately and if possible collect or contain it. |
| | Heat exposure: dilute toxic gas/vapour with water spray. |

| 6.1. Personal precautions, prot | ective equipment and emergency procedures |
|------------------------------------|--|
| General measures | No naked flames. Large spills/in confined spaces: consider evacuation. Exposure to fire/heat: keep upwind. Exposure to fire/heat: consider evacuation. Exposure to fire/heat: seal off low-lying areas. Exposure to fire/heat: have neighbourhood close doors and windows. |
| 6.1.1. For non-emergency personnel | |
| Emergency procedures | : See section 8.2 |
| 6.1.2. For emergency responders | |
| Protective equipment | : Gloves. Face shield. Corrosion-proof suit. Large spills/in enclosed spaces: self-contained |

6.2. Environmental precautions

SECTION 6: Accidental release measures

Contain released product, collect/pump into suitable containers. Plug the leak, cut off the supply. Dam up the liquid spill. Prevent soil and water pollution. Prevent spreading in sewers.

breathing apparatus. Large spills/in enclosed spaces: gas-tight suit.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up: Take up liquid spill into a non combustible material e.g.: dry sand/earth/vermiculite. Scoop
absorbed substance into closing containers. Carefully collect the spill/leftovers. Damaged/cooled
tanks must be emptied. Clean contaminated surfaces with an excess of water. Take collected
spill to manufacturer/competent authority. Wash clothing and equipment after handling.Other information: Dispose of materials or solid residues at an authorized site.6.4. Reference to other sections

For further information refer to section 13.

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 7: Handling and storage

7.1. Precautions for safe handling

| Precautions for safe handling | : At temperature > flashpoint: use spark-/explosionproof appliances. Use earthed equipment. Keep away from naked flames/heat. In finely divided state: use spark-/explosionproof appliances. Finely divided: keep away from ignition sources/sparks. Gas/vapour heavier than air at 20°C. Observe strict hygiene. Remove contaminated clothing immediately. Keep container tightly closed. Do not discharge the waste into the drain. |
|----------------------------------|---|
| Hygiene measures | : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product. |
| 7.2. Conditions for safe storage | e, including any incompatibilities |
| Storage conditions | : Storage temperature: 20 °C. Meet the legal requirements. Store in a dry area. Store in a dark area. Keep container in a well-ventilated place. Provide for a tub to collect spills. May be stored under nitrogen. Keep locked up. Unauthorized persons are not admitted. Max. storage time: 12 month(s). |
| Incompatible products | : Oxidizing agent. Strong acids. Strong bases. Water/moisture. |

: Heat sources.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Incompatible materials

| 2,2'-iminodiethanol (111-42-2) | | |
|--|--|--|
| USA - ACGIH - Occupational Exposure Limits | | |
| Local name | Diethanolamine | |
| ACGIH OEL TWA | 1 mg/m ³ (IFV - Inhalable fraction and vapor) | |
| Remark (ACGIH) | TLV® Basis: Liver & kidney dam. Notations: Skin; A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans) | |
| Regulatory reference | ACGIH 2023 | |
| 2-aminoethanol, ethanolamine (141-43-5) | | |
| USA - ACGIH - Occupational Exposure Limits | | |
| Local name | Ethanolamine | |
| ACGIH OEL TWA [ppm] | 3 ppm | |
| ACGIH OEL STEL [ppm] | 6 ppm | |
| Remark (ACGIH) | TLV® Basis: Eye & skin irr | |
| Regulatory reference | ACGIH 2023 | |
| USA - OSHA - Occupational Exposure Limits | | |
| Local name | Ethanolamine | |
| OSHA PEL TWA [1] | 6 mg/m ³ | |
| OSHA PEL TWA [2] | 3 ppm | |
| Regulatory reference (US-OSHA) | OSHA Annotated Table Z-1 | |

8.2. Appropriate engineering controls

| Appropriate engineering controls | : Provide local exhaust or general room ventilation. Ensure good ventilation of the work station. |
|----------------------------------|---|
| Environmental exposure controls | : Avoid release to the environment. |

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Use respiratory protection. Wear protective gloves. Face shield. Corrosion proof clothing.

| Hand protection: |
|---|
| Wear protective gloves (Butyl, neoprene, nitrile rubber, viton). |
| Eye protection: |
| Face shield |
| Skin and body protection: |
| Corrosion proof clothing. |
| Respiratory protection: |
| Full face mask with filter type A at conc. in air > exposure limit. |

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| Physical state | : Liquid |
|---|---|
| Appearance | : Viscous liquid. |
| Color | : Colorless |
| Odor | : Unpleasant, Ammonia, Smell of fish |
| Odor threshold | : 2.6 – 5 ppm |
| | 6.5 – 12.5 mg/m³ |
| рН | : 12.1 @10% (20°C) |
| Melting point | : 4 °C; 39.2°F (1013 hPa, ASTM E737-76) |
| Freezing point | : No data available |
| Boiling point | : 167 °C; 332.6°F (1013 hPa, ASTM E737-76) |
| Critical temperature | : 341 °C; 645.8°F |
| Critical pressure | : 44590 hPa |
| Flash point | : 91 °C; 195.8°F (Closed cup, 1013 hPa, ISO 2719) |
| Relative evaporation rate (butyl acetate=1) | : <1 |
| Flammability (solid, gas) | : Not flammable. |
| Vapor pressure | : 0.5 hPa (20°C) |
| Vapor pressure at 50°C | : 4.1 hPa |
| Relative vapor density at 20°C | : 2.1 |
| Particle size | : Not applicable (liquid) |
| Relative density | : 1.02 (20°C, DIN 51757) |
| Relative density of saturated gas/air mixture | : 1 |
| Density | : 1016 kg/m³ (20°C, DIN 51757) |
| Solubility | : soluble in water. |
| | Water: > 100 g/100ml (20°C) |
| Partition coefficient n-octanol/water (Log Pow) | : -2.3 (Experimental value, OECD 107) 25°C |
| Auto-ignition temperature | : 424 °C; 765.2°F (1013 hPa) |
| Decomposition temperature | : No data available in the literature |
| Viscosity, kinematic | : 23.5 mm²/s (ISO 3104) 20°C |
| | 9.8 mm²/s (ISO 3104) 40°C |
| | |

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Viscosity, dynamic: 23.86 mPa·s (ISO 3104) 20°CExplosion limits: No data availableExplosive properties: No data available.Oxidizing properties: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Temperature above flashpoint: higher fire/explosion hazard. Basic reaction.

10.2. Chemical stability

Unstable on exposure to air. Absorbs the atmospheric CO2. Hygroscopic. Unstable on exposure to light.

10.3. Possibility of hazardous reactions

Decomposes on exposure to light. Absorbs the atmospheric CO2. Violent to explosive reaction with many compounds e.g.: with (some) acids, with (strong) oxidizers, with (some) halogens compounds and with (strong) reducers. Contact with nitrosating agents under acidic conditions such as nitrous acid, nitrite or nitrogen oxides, can form nitrosamines some of which are potent carcinogens.

10.4. Conditions to avoid

At temperature > flashpoint: use spark-/explosionproof appliances. Use earthed equipment. Keep away from naked flames/heat. In finely divided state: use spark-/explosionproof appliances. Finely divided: keep away from ignition sources/sparks.

10.5. Incompatible materials

Oxidizing agent. Strong acids. Strong bases. Water/moisture.

10.6. Hazardous decomposition products

Reacts on exposure to temperature rise with (some) metals: release of highly flammable gases/vapours (hydrogen). On burning: release of toxic and corrosive gases/vapours (ammonia, nitrous vapours, carbon monoxide - carbon dioxide).

SECTION 11: Toxicological information

11.1. Information on toxicological effects

| Acute toxicity (oral) Acute toxicity (dermal) Acute toxicity (inhalation) Monoethanolamine | Harmful if swallowed. Harmful in contact with skin. Harmful if inhaled. |
|---|---|
| LD50 oral rat | 1089 mg/kg body weight (Equivalent to OECD 401) |
| LD50 dermal rat | 2504 – 2881 mg/kg body weight (Equivalent to OECD 402) 24h |
| LC50 Inhalation - Rat | > 1.3 mg/l 6 h |
| Skin corrosion/irritation | : Causes severe skin burns. pH: 12.1 @10% (20°C) |

Monoethanolamine Route of exposure Result Method Value determination Exposure time Time point Species Eye Serious eye Equivalent to OECD 405 24; 48; 72 hours Rabbit Experimental value damage Eye Serious eye 1; 24; 72 hours Rabbit Experimental value damage

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

| Monoethanolami | ne | | | | | | | | | | |
|---|--|---|--|--|--------------------|----------------|--------------|-----------------------------|-------------------|---------------------|---------------------|
| Skin | Corrosiv | ve Equivalent to | | o OEC | CD 404 | 4h | | | Rabbit | | Experimental value |
| Inhalation | Irritating; STOT SE cat.3 | | | | | | | | | Annex VI | |
| erious eye damage/ | <i>irritation</i> | | | | | us eye damage. | | | | | |
| espiratory or skin se | ensitizatio | n | | | .1 @10 assified | % (20°C) | | | | | |
| Monoethanolami | | | | | | | | | | | |
| Route of exposure | Result | | Method | | | Exposure time | Ob: poir | oservation time Species int | | | Value determination |
| Skin | Not sen | ot sensitizing Guinea pig maximisatic | | on test | | | | | Guinea pig | | Experimental value |
| Inhalation (aerosol) | | | | | | | | | Guinea pig (male) | | Experimental value |
| Germ cell mutagenici | ty | | : | Not cla | assified | I | <u> </u> | | l | | I |
| Monoethanolami | ne | | | | | | | | | | |
| Result | | Method | | ٢ | Test sul | bstrate | | Effect | | Value determination | |
| Negative with metabolic Equivalent to OECD 471 activation, negative without metabolic activation | | o OECD 471 | Bacteria (S. typhimurium and E. coli) | | | | Experin | nental value | | | |
| Negative with metabolic OECD 476 activation, negative without metabolic activation | | Mouse (lymphoma L5178Y cells) | | | Experimental value | | | | | | |
| Negative without me activation | out metabolic Other | | Chinese hamster lung fibroblasts (V79) | | | | Experin | nental value | | | |
| Negative without me activation | egative without metabolic Equivalent to OECD 473 ctivation | | Rat liver cells | | | Experin | nental value | | | | |
| Carcinogenicity : I | | | Not cla | assified | | | | | <u> </u> | | |
| Reproductive toxicity : Suspected of damaging fertility or the unborn child (Inhalation, Dermal, oral). | | | | |). | | | | | | |
| Monoethanolami | ne | | | | | | | | | | |
| NOAEL developmen | ntal toxicit | y (oral) | | ≥ 450 mg/kg body weight (OECD 414), 10 days (gestation, daily) | | | | | | | |
| NOAEL developmental toxicity (dermal) | | | 225 mg/kg body weight (Equivalent to OECD 414), 10 days (gestation, daily) | | | | | | | | |
| NOAEL developmental toxicity (dermal) | | > 75 mg/kg body weight (Equivalent to OECD 414), 13 days (gestation, daily) | | | | | | | | | |
| NOAEL maternal toxicity (oral) | | | 120 mg/kg body weight (OECD 414), 10 days (gestation, daily) | | | | | | | | |
| NOAEL effects on fertility (oral) | | 1000 mg/kg body weight (OECD 416) | | | | | | | | | |
| NOAEL effects on fertility (oral) | | 300 mg/kg body weight (OECD 416) | | | | | | | | | |
| STOT-single exposure : | | May cause respiratory irritation. | | | | | | | | | |
| Monoethanolami | ne | | | | | | | | | | |
| NOAEC local effects (Inhalation) | | | 10 mg/m ³ (OECD 412), 4 weeks (daily, 5 days/week) | | | | | | | | |
| NOEC (Inhalation) | | 150 mg/m³ (OECD 412), 4 weeks (daily, 5 days/week) | | | | | | | | | |
| TOT-repeated expo | sure | | : | Not cla | assified | | | | | | |

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

| Monoethanolamine | | | |
|-------------------------------------|--|--|--|
| NOAEL (oral,rat) | 300 mg/kg body weight (OECD 416) > 75 days | | |
| Aspiration hazard | : Not classified | | |
| Viscosity, kinematic | : 23.5 mm ² /s (ISO 3104) 20°C | | |
| Symptoms/effects after inhalation | : May cause respiratory irritation. | | |
| Symptoms/effects after skin contact | : Burns. | | |
| Symptoms/effects after eye contact | : Serious damage to eyes. | | |
| Symptoms/effects after ingestion | : Burns. | | |

SECTION 12: Ecological information

12.1. Toxicity

| Ecology - general : | : Harmful to aquatic life with long lasting effects. | | |
|------------------------|---|--|--|
| Monoethanolamine | | | |
| LC50 - Fish [1] | 349 mg/l (EU Method C.1), 96h, Cyprinus carpio | | |
| EC50 - Crustacea [1] | 27 mg/l (OECD 202), 48h, Daphnia magna | | |
| ErC50 algae | 2.8 mg/l (OECD 201), 72h, Pseudokirchneriella subcapitata | | |
| NOEC (acute) | 1 mg/l (OECD 210), 72h, Pseudokirchneriella subcapitata | | |
| NOEC (chronic) | 1.2 mg/l (OECD 210), 41 days, Oryzias latipes | | |
| NOEC (chronic) | 0.85 mg/L (OECD 202), 21 days, Daphnia magna | | |
| EC10 – Micro-organisms | > 1000 mg/L (OECD 209), 30 minutes, Activated sludge | | |

12.2. Persistence and degradability

| Monoethanolamine | | | |
|------------------------------------|--|--|--|
| Biodegradation water | > 90 % (OECD 301A), 21 days, Experimental value | | |
| Phototransformation air (DT50 air) | 5E5/cm ³ (AOPWIN v1.92), 11h, Calculated value | | |
| Conclusion : | Readily biodegradable in water. No significant hydrolysis. | | |

12.3. Bioaccumulative potential

| Monoethanolamine | | | |
|---|--|--|--|
| Partition coefficient n-octanol/water (Log Kow) | -2.3 (Experimental value, OECD 107) 25°C | | |
| Conclusion : | Not bioaccumulative | | |

Conclusion

12.4. Mobility in soil

| Monoethanolamine | |
|---|-----------|
| Organic Carbon Normalized Adsorption Coefficient (Log Koc) | 2.3 – 2.7 |

Conclusion

: Low potential for adsorption in soil.

12.5. Other adverse effects

Greenhouse gases

Not included in the list of fluorinated greenhouse gases (Regulation (EU) No 517/2014)

Ozone-depleting potential (ODP)

Not classified as dangerous for the ozone layer (Regulation (EC) No 1005/2009)

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods

: Remove waste in accordance with local and/or national regulations. Hazardous waste shall not be mixed together with other waste. Different types of hazardous waste shall not be mixed together if this may entail a risk of pollution or create problems for the further management of the waste. Hazardous waste shall be managed responsibly. All entities that store, transport or handle hazardous waste shall take the necessary measures to prevent risks of pollution or damage to people or animals. Do not discharge into drains or the environment. Dispose of at authorized waste collection point.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

| DOT NA No | : | UN2491 |
|---------------|---|--------|
| UN-No. (TDG) | : | UN2491 |
| UN-No. (IMDG) | : | 2491 |
| UN-No. (IATA) | : | 2491 |

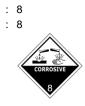
14.2. UN proper shipping name

| Proper Shipping Name (DOT) Proper Shipping Name (TDG) | : Ethanolamine : ETHANOLAMINE |
|--|----------------------------------|
| Proper Shipping Name (IMDG) | : ETHANOLAMINE |
| Proper Shipping Name (IATA) | : Ethanolamine |

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) Hazard labels (DOT)



: 8

: 8

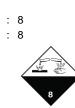
TDG Transport hazard class(es) (TDG) Hazard labels (TDG)

IMDG

ΙΑΤΑ

Transport hazard class(es) (IMDG) Hazard labels (IMDG)

Transport hazard class(es) (IATA)



: 8

Safety Data Sheet

14.4. Packing group Packing group (DOT)

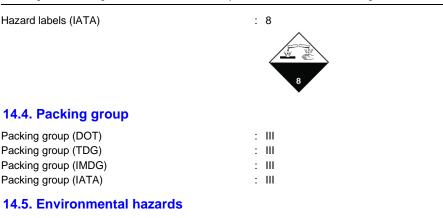
Packing group (TDG)

Packing group (IMDG)

Packing group (IATA)

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Hazard labels (IATA)



: No supplementary information available.

Other information

14.6. Special precautions for user

| DOT UN-No.(DOT) | : UN2491 |
|---|--|
| DOT Special Provisions (49 CFR 172.102) | IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T4 - 2.65 178.274(d)(2) Normal 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. |
| DOT Packaging Exceptions (49 CFR 173.xxx) | : 154 |
| DOT Packaging Non Bulk (49 CFR 173.xxx) | : 203 |
| DOT Packaging Bulk (49 CFR 173.xxx) | : 241 |
| DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) | : 5L |
| DOT Quantity Limitations Cargo aircraft only (49 | : 60 L |
| CFR 175.75) | |
| DOT Vessel Stowage Location | : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a |
| | passenger vessel. |
| DOT Vessel Stowage Other | : 52 - Stow "separated from" acids |
| TDG | |
| UN-No. (TDG) | : UN2491 |
| Explosive Limit and Limited Quantity Index | : 5L |
| Excepted quantities (TDG) | : E1 |
| Passenger Carrying Road Vehicle or Passenger | : 5L |
| Carrying Railway Vehicle Index | |
| Emergency Response Guide (ERG) Number | : 153 |
| IMDG | |
| Special provision (IMDG) | : 223 |
| Limited quantities (IMDG) | : 5L |
| Excepted quantities (IMDG) | : E1 |
| Packing instructions (IMDG) | : P001, LP01 |
| IBC packing instructions (IMDG) | : IBC03 |
| Tank instructions (IMDG) | : T4 |
| Tank special provisions (IMDG) | : TP1 |
| EmS-No. (Fire) | : F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE |
| EmS-No. (Spillage) | : S-B - SPILLAGE SCHEDULE Bravo - CORROSIVE SUBSTANCES |
| Stowage category (IMDG) | : A |

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

| Segregation (IMDG) | : SGG18, SG35 |
|--|--|
| Properties and observations (IMDG) | : Colourless. Miscible with water. Corrosive to copper, copper compounds, copper alloys and rubber. Reacts violently with acids. Liquid and vapour cause burns to skin, eyes and mucous membranes. |
| ΙΑΤΑ | |
| PCA Excepted quantities (IATA) | : E1 |
| PCA Limited quantities (IATA) | : Y841 |
| PCA limited quantity max net quantity (IATA) | : 1L |
| PCA packing instructions (IATA) | : 852 |
| PCA max net quantity (IATA) | : 5L |
| CAO packing instructions (IATA) | : 856 |
| CAO max net quantity (IATA) | : 60L |
| Special provision (IATA) | : A3, A803 |
| ERG code (IATA) | : 8L |

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

MARPOL 75/78

Г

: Category Y

100 lb

SECTION 15: Regulatory information

15.1. US Federal regulations

| All components of this product are pre (TSCA) inventory | sent and listed as Active on the United States E | Environmental Protection Agency Toxic Substances Control Act | | | |
|---|--|--|--|--|--|
| Chemical(s) subject to the reporting read and 40 CFR Part 372. | equirements of Section 313 or Title III of the Sup | perfund Amendments and Reauthorization Act (SARA) of 1986 | | | |
| 2,2'-iminodiethanol CAS-No. 111-42-2 < 0.5% | | | | | |
| 2,2'-iminodiethanol (111-42-2) Listed on EPA Hazardous Air Pollutar | at (HADS) | | | | |

15.2. US State regulations

CERCLA RQ

This product can expose you to Diethanolamine, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

| Full text of H-phrases | |
|------------------------|---|
| H227 | Combustible liquid |
| H302 | Harmful if swallowed |
| H312 | Harmful in contact with skin |
| H314 | Causes severe skin burns and eye damage |
| H315 | Causes skin irritation |
| H318 | Causes serious eye damage |
| H332 | Harmful if inhaled |

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

| Full text of H-phrases | |
|------------------------|---|
| H335 | May cause respiratory irritation |
| H361 | Suspected of damaging fertility or the unborn child |
| H373 | May cause damage to organs through prolonged or repeated exposure |
| H412 | Harmful to aquatic life with long lasting effects |

Safety Data Sheet (SDS), USA - Toxyscan

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.